

COGNEX

In-Sight[®] 8000 Series Vision System

Reference Guide

10/07/2016

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Precautions

Observe these precautions when installing the Cognex product, to reduce the risk of injury or equipment damage:

- An IEEE 802.3af compliant, and UL or NRTL listed, Power over Ethernet (PoE) power source rated Class 0, 2, 3 or 4 must be used. Any other voltage creates a risk of fire or shock and can damage the components. Applicable national and local wiring standards and rules must be followed.
- To reduce the risk of damage or malfunction due to over-voltage, line noise, electrostatic discharge (ESD), power surges, or other irregularities in the power supply, route all cables and wires away from high-voltage power sources.
- Do not install In-Sight vision systems where they are directly exposed to environmental hazards such as excessive heat, dust, moisture, humidity, impact, vibration, corrosive substances, flammable substances, or static electricity.
- Do not expose the image sensor to laser light; image sensors can be damaged by direct, or reflected, laser light. If your application requires the use of laser light that may strike the image sensor, a lens filter at the corresponding laser's wavelength is recommended. Contact your local integrator or application engineer for suggestions.
- The In-Sight vision system does not contain user-serviceable parts. Do not make electrical or mechanical modifications to In-Sight vision system components. Unauthorized modifications may void your warranty.
- Changes or modifications not expressly approved by the party responsible for regulatory compliance could void the user's authority to operate the equipment.
- Service loops should be included with all cable connections.
- Cable shielding can be degraded or cables can be damaged or wear out more quickly if a service loop or bend radius is tighter than 10X the cable diameter. The bend radius must begin at least six inches from the connector.
- Class A Equipment (broadcasting and communication equipment for office work): Seller and user shall be notified that this equipment is suitable for electromagnetic equipment for office work (Class A) and can be used outside the home.
- This device should be used in accordance with the instructions in this manual.
- All specifications are for reference purpose only and may be changed without notice.

Regulations/Conformity

Note: For the most up-to-date regulations and conformity information, please refer to the Cognex online support site: <http://www.cognex.com/Support>.

Safety and Regulatory	
Manufacturer	Cognex Corporation One Vision Drive Natick, MA 01760 USA
	In-Sight 8200: Regulatory Model 1AAW In-Sight 8400: Regulatory Model 1AAW In-Sight 8401: Regulatory Model 1AAW In-Sight 8402: Regulatory Model 1AAW In-Sight 8405: Regulatory Model 1AAU
FCC	FCC Part 15, Class A This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference; and (2) this device must accept any interference received, including interference that may cause undesired operation. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at their own expense.
KCC 	In-Sight 8200: Regulatory Model 1AAW: MSIP-REM-CGX-1AAW In-Sight 8400: Regulatory Model 1AAW: MSIP-REM-CGX-1AAW In-Sight 8401: Regulatory Model 1AAW: MSIP-REM-CGX-1AAW In-Sight 8402: Regulatory Model 1AAW: MSIP-REM-CGX-1AAW In-Sight 8405: Regulatory Model 1AAU: MSIP-REM-CGX-1AAU
NRTL	TÜV SÜD AM SCC/NRTL OSHA Scheme for UL/CAN 61010-1.
CB	TÜV SÜD AM, IEC/EN 61010-1. CB report available upon request.
RoHS	Compliant to the latest applicable Directive.

Table of Contents

Legal Notices	2
Precautions	3
Regulations/Conformity	4
Table of Contents	5
Symbols	6
Introduction	7
Support	7
Standard Components	7
Accessories	8
Cables	8
Mounting Block Kit	10
CIO-MICRO I/O Module	10
Connectors and Indicators	11
Installation	12
Mount the Vision System	12
Install the Lens	13
Connect the Inputs and Outputs (Optional)	13
Option 1: Connect the Breakout Cable	13
Option 2: Connect the I/O Module Cable	14
Connect the Ethernet and Power	15
Connect the Power Wires	15
Connect the Frame Ground Wire	16
Connect an RJ-45 LAN Cable	17
Connect the Ethernet Cable	17
Specifications	19
Vision System Specifications	19
Acquisition Trigger Input	21
High-Speed Outputs	22
High-Speed Output - NPN Configuration	23
High-Speed Output - PNP Configuration	23
High-Speed Output - Relay/LED Configuration	24
Breakout Cable Specifications	25
I/O Module Cable Specifications	26
Ethernet Cable Specifications (In-Sight 8200, 8400, 8401 and 8402)	27
Ethernet Cable Specifications (In-Sight 8405)	28
In-Sight 8200, 8400, 8401 and 8402 Dimensions	29
In-Sight 8200, 8400, 8401 and 8402 Dimensions (with Accessory Mounting Block)	30
In-Sight 8405 Dimensions	31
In-Sight 8405 Dimensions (with Accessory Mounting Block)	32
Cleaning/Maintenance	33
Clean the Vision System Housing	33
Clean the Vision System Image Sensor Window	33

Symbols

The following symbols indicate safety precautions and supplemental information.

 **WARNING:** This symbol indicates the presence of a hazard that could result in death, serious personal injury or electrical shock.

 **CAUTION:** This symbol indicates the presence of a hazard that could result in property damage.

 **Note:** Notes provide supplemental information about a subject.

 **Tip:** Tips provide helpful suggestions and shortcuts that may not otherwise be apparent.

Introduction

The In-Sight[®] vision system is a compact, network-ready, stand-alone machine vision system used for automated inspection, measurement, identification and robot guidance applications on the factory floor. All models can be easily configured remotely over a network using an intuitive user interface.

Support

Many information resources are available to assist you in using the vision system:

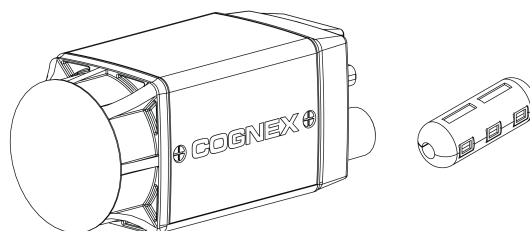
- The *In-Sight[®] Explorer Help* and *EasyBuilder Help* files, provided with In-Sight Explorer software.
- On-demand training: <http://www.cognex.com/on-demand-training.aspx>.
- The In-Sight online support site: <http://www.cognex.com/Support/InSight>.

Standard Components

Note:



- Cables are sold separately.
- If any of the standard components appear to be missing or damaged, immediately contact your Cognex Authorized Service Provider (ASP) or Cognex Technical Support.



Component	Description
Vision System	Provides image acquisition, vision processing, job storage, Ethernet connectivity and discrete I/O.
Ferrite	Ferrite included for attachment to the accessory Breakout cable or I/O Module cable. Note: The ferrite is only included with the In-Sight 8405 vision system.

Accessories

The following components can be purchased separately. For a complete list of options and accessories, contact your local Cognex sales representative.

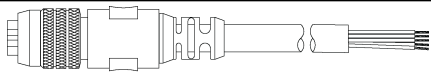
Cables

Note: Cables are sold separately.

CAUTION: All cable connectors are “keyed” to fit the connectors on the vision system; do not force the connections or damage may occur.

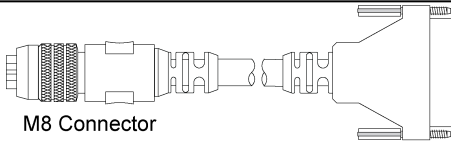
Breakout Cable

The Breakout cable provides access to the vision system’s trigger and high-speed outputs. The Breakout cable can be connected to devices, such as a PLC, trigger sensor or strobe light. The pin-outs for the cable are listed in the [Breakout Cable Specifications on page 25](#). This cable is available in the lengths listed below.

 M8 Connector	
Length	Part Number
0.6m	CCB-M8IO-00
2m	CCB-M8IO-02
5m	CCB-M8IO-05
10m	CCB-M8IO-10
15m	CCB-M8IO-15

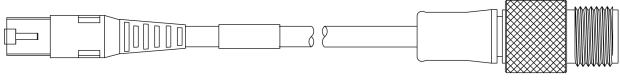
I/O Module Cable

The I/O Module cable is used with the CIO-MICRO. The I/O Module cable connects the vision system directly to the I/O module via the DB15 connector. When connected, the I/O Module cable provides access to the vision system’s trigger and high-speed outputs. The pin-outs for the cable are listed in the [I/O Module Cable Specifications on page 26](#). This cable is available in the lengths listed below.

 M8 Connector DB15 Connector	
Length	Part #
0.7 m	CCB-M8DSIO-00
2 m	CCB-M8DSIO-02
5 m	CCB-M8DSIO-05
10 m	CCB-M8DSIO-10
15 m	CCB-M8DSIO-15

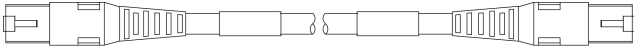
Ethernet Cable (In-Sight 8200, 8400, 8401 and 8402)

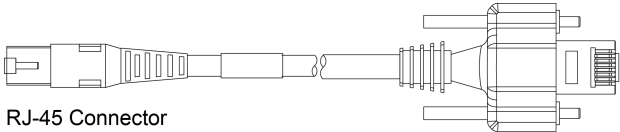
The RJ-45 to M12 X-coded Ethernet cable provides Gigabit Ethernet connectivity and supplies power to the vision system. The pin-outs for the cable are listed in the [Ethernet Cable Specifications \(In-Sight 8200, 8400, 8401 and 8402\) on page 27](#). This cable is available in the lengths and styles listed below.

	
RJ-45 Connector M12 X-coded Connector	
Length	Part Number
2m	CCB-84901-2001-02
5m	CCB-84901-2001-05
10m	CCB-84901-2001-10
15m	CCB-84901-2001-15

Ethernet Cable (In-Sight 8405)

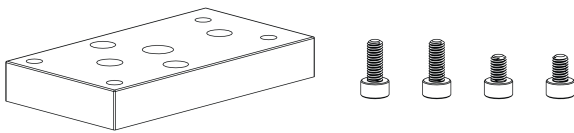
The RJ-45 to RJ-45 Ethernet cable provides Gigabit Ethernet connectivity and supplies power to the vision system. The pin-outs for the cable are listed in the [Ethernet Cable Specifications \(In-Sight 8405\) on page 28](#). This cable is available in the lengths and styles listed below.

	
RJ-45 Connector RJ-45 Connector	
Length	Part Number
5m	CGE-CBL-SHLD-5M
10m	CGE-CBL-SHLD-10M
20m	CGE-CBL-SHLD-20M

	
RJ-45 Connector Horizontal Screw-Locking RJ-45 Connector	
Length	Part Number
5m	CGE-CBL-FLEX-H-5M
10m	CGE-CBL-FLEX-H-10M
20m	CGE-CBL-FLEX-H-20M

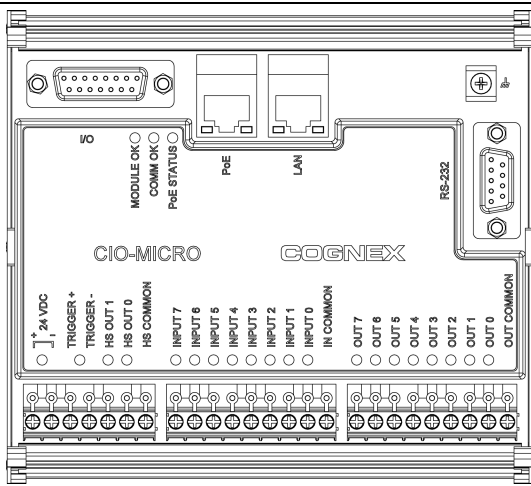
Mounting Block Kit

The mounting block kit includes M3 screws for mounting the vision system (quantity 4) and a mounting block for securing the vision system to a mounting surface.

	
Component	Part Number
Mounting Kit	BKT-IS8K-01

CIO-MICRO I/O Module

The CIO-MICRO I/O module provides access to power, serial, trigger, high-speed outputs and additional discrete inputs and discrete outputs.

	
Component	Part Number
CIO-MICRO I/O Module	CIO-MICRO-00

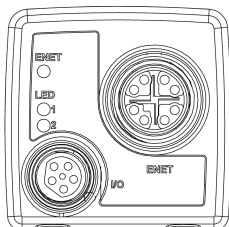
Note:

- The CIO-MICRO I/O module supports In-Sight 8000 series vision systems with firmware version 5.3.0 and higher.
- The CIO-MICRO I/O module does not support 1000 BaseT pass-through operation. If 1000 BaseT operation is required, you must connect an RJ-45 LAN cable from a Gigabit PoE switch to the I/O module's LAN port and connect the vision system's Ethernet cable to the Gigabit PoE switch.

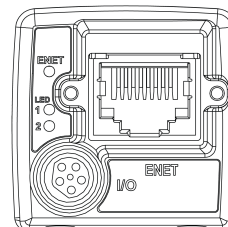


Connectors and Indicators

In-Sight 8200, 8400, 8401, 8402



In-Sight 8405



Connector/Indicator	Description
ENET LED	1000-BaseT: LED turns on when the vision system is receiving power during startup, and blinks green once network traffic is detected. 100-BaseT: LED turns on when the vision system is receiving power during startup, and blinks green and red (appears orange) once network traffic is detected. 10-BaseT: LED turns on when the vision system is receiving power during startup, and blinks red once network traffic is detected.
LED 1	Green when active. User-configurable within the In-Sight Explorer Discrete Output Settings dialog, using Discrete Output Line 4.
LED 2	Red when active. User-configurable within the In-Sight Explorer Discrete Output Settings dialog, using Discrete Output Line 5.
I/O Port	The I/O port is an M8 port that provides connection to the acquisition trigger input and high-speed outputs via the Breakout cable or I/O Module cable. For more information, refer to Breakout Cable Specifications on page 25 and I/O Module Cable Specifications on page 26 .
ENET Port	The ENET port is a 10/100/1000 port that provides Gigabit Ethernet connectivity and supplies Power over Ethernet (PoE) via the Ethernet cable. For more information, refer to Ethernet Cable Specifications (In-Sight 8200, 8400, 8401 and 8402) on page 27 and Ethernet Cable Specifications (In-Sight 8405) on page 28 .

Note:


- When initially powered up, the ENET LED turns on and is orange and LED 1 turn on and is steady green for approximately 10 seconds. Next, LED 2 flashes green and then red, and then both LED 1 and LED 2 turn off. Next, the ENET LED turns off and then momentarily flashes when a network connection is established, and then begins blinking once network traffic is detected.
- If both LED 1 and LED 2 are solid red, the vision system's firmware update was interrupted. For more information, refer to the Update Firmware Dialog topic in the *In-Sight® Explorer Help* file.

Installation

This section describes the connection of the vision system to its standard components and accessories. For a complete list of options and accessories, contact your Cognex sales representative.

Note: Cables are sold separately.

CAUTION: All cable connectors are “keyed” to fit the connectors on the vision system; do not force the connections or damage may occur.

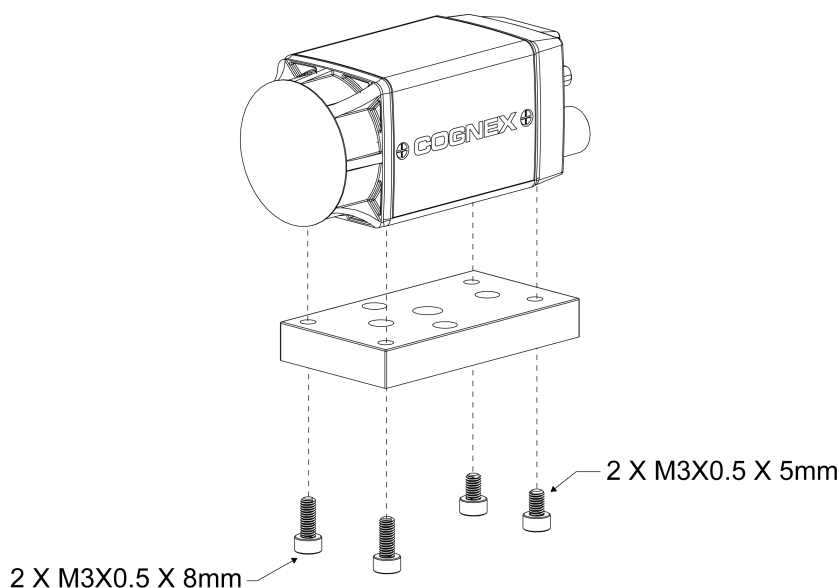
Mount the Vision System

The vision system provides mounting holes for attachment to a mounting surface.

Note:

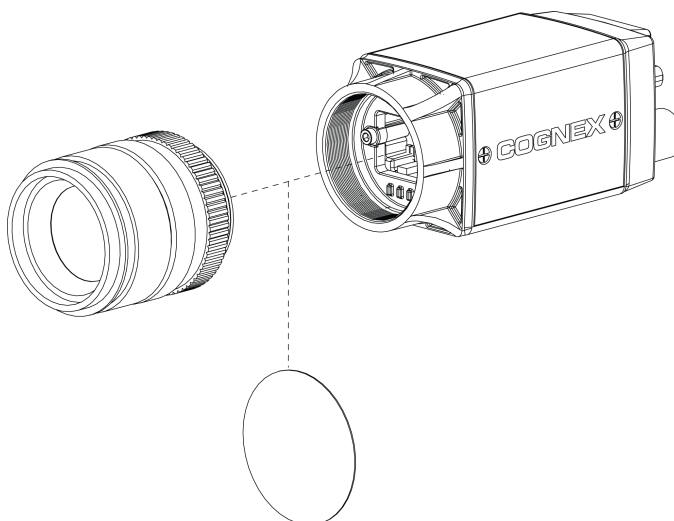
- For the mounting holes closest to the lens opening, the thread length of the M3 screw should not exceed 4.5mm. For the mounting holes closest to the connectors, the thread length of the M3 screw should not exceed 1.6mm. This does not include the thickness of the mounting material used. For more information, refer to [In-Sight 8200, 8400, 8401 and 8402 Dimensions on page 29](#) and [In-Sight 8405 Dimensions on page 31](#).
- The accessory mounting kit includes a mounting block and M3 screws (quantity 4) for mounting the vision system and securing it to a mounting surface. The mounting block also provides 1/4-20 and M6 mounting holes for attaching the vision system to a mounting surface. For more information, refer to [In-Sight 8200, 8400, 8401 and 8402 Dimensions \(with Accessory Mounting Block\) on page 30](#) and [In-Sight 8405 Dimensions \(with Accessory Mounting Block\) on page 32](#).
- It is recommended that the vision system be grounded, either by mounting the vision system to a fixture that is electrically grounded or by attaching a wire from the vision system's mounting fixture to frame ground or Earth ground.

- Align the holes on the mounting surface with the mounting holes on the vision system.
- Insert the M3 screws into the mounting holes and tighten using a 2.5mm hex wrench; the maximum torque is 0.3 Nm (2.5 in-lb).



Install the Lens

1. Remove the protective film covering the threaded lens opening, if present.
2. Attach a C-Mount lens to the vision system. The exact lens focal length needed depends on the working distance and the field of view required for your machine vision application.



Connect the Inputs and Outputs (Optional)

The vision system's I/O connector supplies connections for the acquisition trigger and high-speed outputs.

Note:

- The vision system must be Online for the discrete inputs and outputs to function.
- Refer to the *In-Sight® Explorer Help* file for details on configuring the discrete input and output lines.

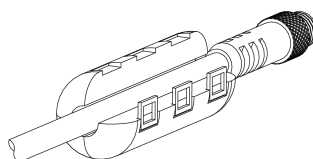
Option 1: Connect the Breakout Cable

CAUTION: A ferrite is included with the In-Sight 8405 vision system standard components. To reduce emissions, the ferrite must be attached to the Breakout cable.

Note:

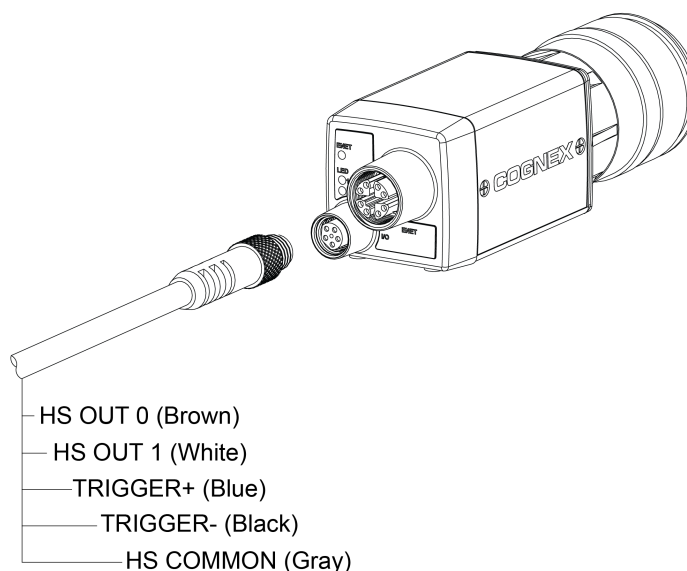
- I/O wiring or adjustments to I/O devices should be performed when the vision system is not receiving power.
- The Ethernet cable should be unplugged or the PoE source powered down before making adjustments to the connections at the far end of the Breakout cable.
- Unused bare wires can be clipped short or tied back using a tie made of non-conductive material.

1. If installing the In-Sight 8405 vision system, attach the ferrite around the Breakout cable, adjacent to the strain relief on the cable.



2. Connect the Breakout cable's M8 connector to the vision system's I/O connector.

3. Connect the trigger and high-speed I/O wires to an appropriate device (for example, a PLC, trigger sensor or strobe light). For more information, refer to [Breakout Cable Specifications on page 25](#).



Option 2: Connect the I/O Module Cable

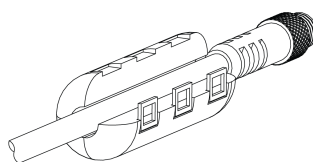
CAUTION: A ferrite is included with the In-Sight 8405 vision system standard components. To reduce emissions, the ferrite must be attached to the I/O Module cable.

Note:

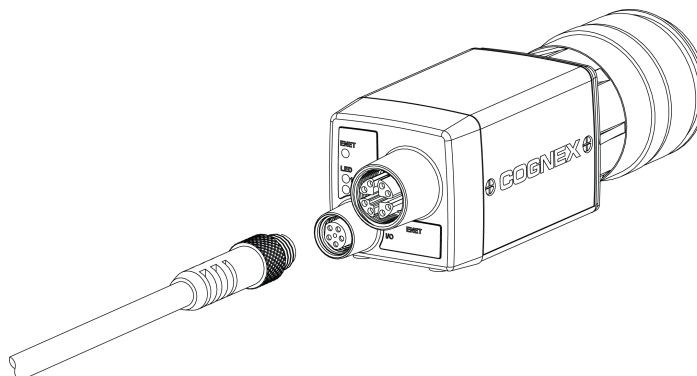


- The CIO-MICRO I/O module supports In-Sight 8000 series vision systems with firmware version 5.3.0 and higher.
- I/O wiring or adjustments to I/O devices should be performed when the vision system is not receiving power.

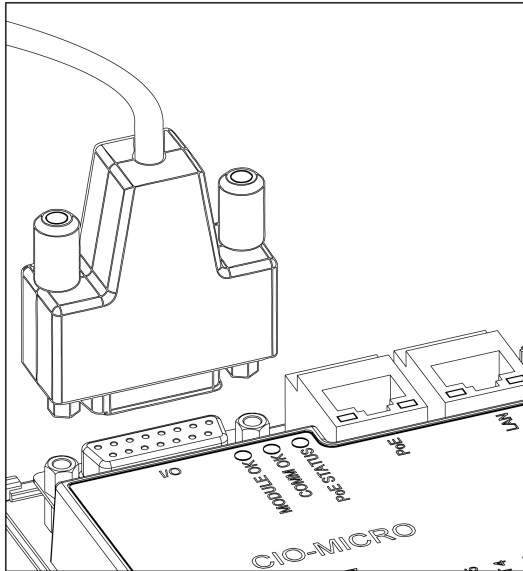
1. If installing the In-Sight 8405 vision system, attach the ferrite around the I/O module cable, adjacent to the strain relief on the cable.



2. Connect the I/O Module cable's M8 connector to the vision system's I/O connector.



3. Connect the I/O Module cable's DB15 connector to the I/O module's I/O connector.



Connect the Ethernet and Power

The vision system's PoE connector provides the Ethernet connection for network communications and supplies power to the vision system. The following steps illustrate how to connect the vision system to the In-Sight CIO-MICRO I/O module. If the CIO-MICRO I/O module is not used, a third-party PoE injector or a PoE switch must be used to supply power to the vision system.

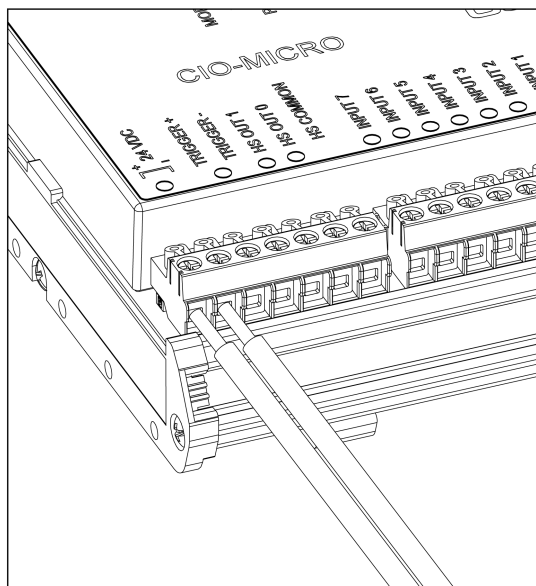
Note: The CIO-MICRO I/O module does not support 1000 BaseT pass-through operation. If 1000 BaseT operation is required, you must connect an RJ-45 LAN cable from a Gigabit PoE switch to the I/O module's LAN port and connect the vision system's Ethernet cable to the Gigabit PoE switch.

Connect the Power Wires

CAUTION: Never connect the I/O module to a power source other than 24VDC. Any other voltage creates a risk of fire or shock and can damage the hardware. Do not connect the 24VDC power source to any terminals other than the 24VDC + and – power terminals.

1. Verify that the 24VDC power supply being used is unplugged and not receiving power.
2. Use a screwdriver to loosen the I/O module's power terminals (labeled 24VDC + and –).
3. Insert the 24VDC + and – wires (16 - 22 AWG, solid or stranded wire) from the power supply into the 24VDC + and – terminals on the I/O module.

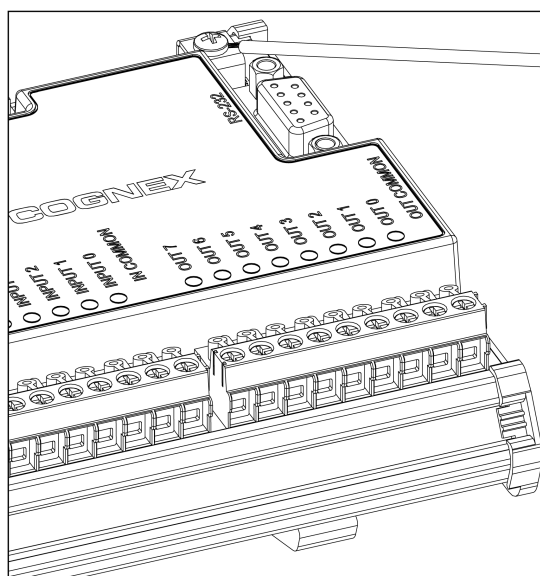
4. Tighten the screw terminals with the screwdriver to secure the wire leads in the terminal block; the maximum torque is 0.1921 Nm (1.7 in-lb).



Connect the Frame Ground Wire

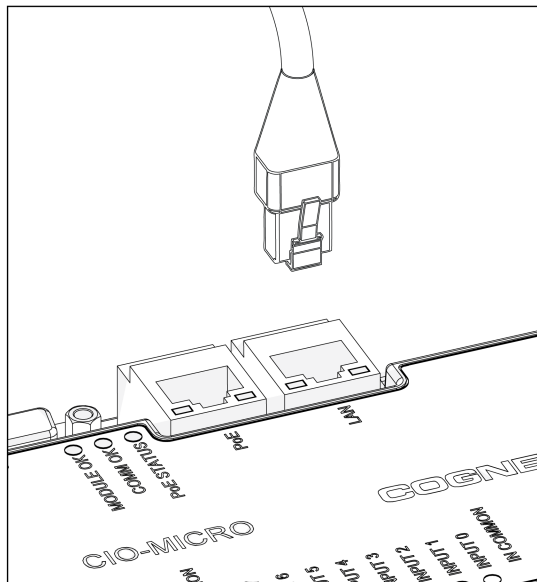
Connect a frame ground wire to the I/O module's Frame Ground terminal. Connect the other end of the frame ground wire to frame ground.

CAUTION: The shield ground connections of the RS-232 port, LAN port, PoE port, I/O port and Frame Ground terminal are internally connected. The system grounding is designed to be at a zero ground potential; this zero ground potential extends through the cable and to peripheral equipment (e.g. a vision system, PLC, etc.). To ensure safe operating conditions, it is strongly recommended that all ground connections are checked to ensure that a zero ground potential is met.



Connect an RJ-45 LAN Cable

To connect the vision system to an Ethernet network, plug a LAN cable (RJ-45 connector) into the I/O module's LAN port and connect the other end of the cable to a switch/router or PC, as applicable.



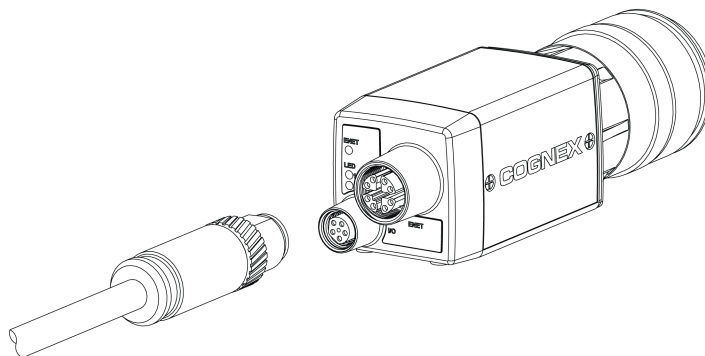
Connect the Ethernet Cable

CAUTION:

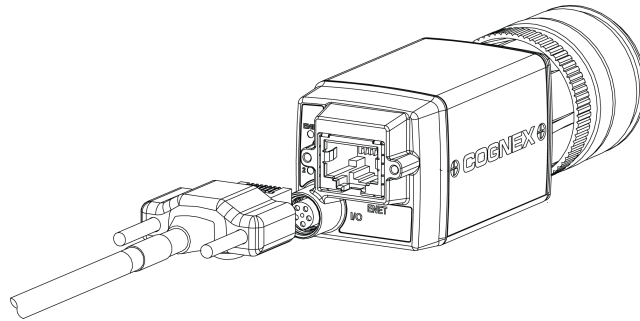
- The Ethernet cable must be shielded. For the In-Sight 8405 vision system, Cognex strongly recommends Cat 6 or Cat 7 Ethernet cables with S/STP shielding.
- The Ethernet cable shield must be grounded at the far end. If using a PoE injector, a ground wire should be connected from the Ethernet shield at the PoE injector to frame ground or Earth ground, and a digital voltmeter used to validate the grounding. If using a PoE switch, it should have a metal case, with the case grounded to frame ground or Earth ground.
- The I/O module's PoE port provides power and Ethernet connectivity to the In-Sight 8000 series vision system. Connecting third-party devices to the I/O module's PoE port could damage the I/O module.



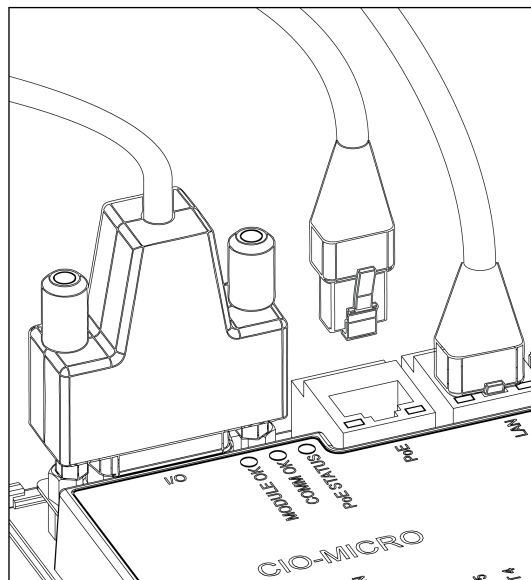
1. Connect the Ethernet cable's M12 connector to the vision system's ENET connector.



If installing the In-Sight 8405 vision system and using a compatible horizontal screw-locking Ethernet cable, use a screw driver to tighten the connector screws until snug, to secure it to the vision system. The screws must be tight to ensure a reliable connection.



2. Connect the Ethernet cable's RJ-45 connector to the I/O module's PoE port.



Specifications

The following sections list general specifications for the vision system.

Vision System Specifications

Specifications	8200	8400	8401	8402	8405
Minimum Firmware Requirement	In-Sight version 5.2.0				In-Sight version 5.1.1
Job/Program Memory	512MB non-volatile flash memory; unlimited storage via remote network device.				
Image Processing Memory	512MB SDRAM				
Sensor Type	1/1.8 inch CMOS, global shutter				1/2.5 inch CMOS, rolling shutter
Sensor Properties	3.6mm diagonal, 4.5 x 4.5µm sq. pixels	7.38mm diagonal, 4.5 x 4.5µm sq. pixels	9mm diagonal, 4.5 x 4.5µm sq. pixels	7.13mm diagonal, 2.2 x 2.2µm sq. pixels	
Maximum Resolution (pixels) ¹	640 x 480	1280 x 1024	1600 x 1200	2592 x 1944	
Electronic Shutter Speed	14µs to 520ms	17.4µs to 750ms	20µs to 940ms	32µs to 1000ms	
Acquisition	Rapid reset, progressive scan, full-frame integration.				
Bit Depth	256 grey levels (8 bits/pixel).				
Frames Per Second ²	60 full frames per second.	217 full frames per second.	76 full frames per second.	53 full frames per second.	10 full frames per second.
Lens Type	C-Mount				
Trigger	1 opto-isolated, acquisition trigger input. Remote software commands via Ethernet. (RS-232C available when using the optional CIO-MICRO I/O module.)				
Discrete Inputs	None. (Eight additional general-purpose inputs available when using the optional CIO-MICRO I/O module.)				
Discrete Outputs	2 opto-isolated, NPN/PNP high-speed output lines. (Eight additional general-purpose outputs available when using the optional CIO-MICRO I/O module.)				
Status LEDs	Network, 2 user-configurable.				
Network Communication	1 Ethernet port, 10/100/1000 BaseT with auto MDIX. IEEE 802.3af TCP/IP Protocol. Supports DHCP, static and link-local IP address configuration.				
Serial Communication	None. (RS-232C: 4800 to 115,200 baud rates when connected to the optional CIO-MICRO I/O module).				
Power	Class 2 Power over Ethernet (PoE) device.				
Power Type	PoE Type A and Type B.				
Power Consumption	6.49 W maximum per Class 2 PoE.				
Current	Per Class 2 PoE requirements.				
Voltage	48VDC nominal, applied from a Class 2 PoE injector, which is typically powered from some other voltage.				

¹ The number of image sensor rows are configurable and can be set within the In-Sight Explorer software. Decreasing the number of rows will increase the number of frames per second acquired by the vision system. Refer to the AcquireImage topic in the *In-Sight® Explorer Help* file for more information.

² Maximum frames per second is job-dependent, based on the minimum exposure for a full image frame capture using the dedicated acquisition trigger, and assumes there is no user interface connection to the vision system.

Specifications	8200	8400	8401	8402	8405
Material	Die-cast zinc housing.				
Finish	Painted.				
Mounting	Four M3 threaded mounting holes (1/4-20 and M6 mounting holes also available on accessory mounting block).				
Dimensions	31.0mm (1.22in) x 31.2mm (1.23in) x 75.1mm (2.96in) without accessory mounting block. 39.0mm (1.54in) 31.2mm (1.23in) x 75.1mm (2.96in) with accessory mounting block.			31.0mm (1.22in) x 31.2mm (1.23in) x 71.6mm (2.82in) without accessory mounting block. 39.0mm (1.54in) x 31.2mm (1.23in) x 71.6mm (2.82in) with accessory mounting block.	
Weight	132.2 g (4.66 oz.) without accessory mounting block 163.2 g (5.76 oz.) with accessory mounting block			78 g (2.75 oz.) without accessory mounting block 109 g (3.84 oz.) with accessory mounting block	
Case Temperature ¹	0°C to 50°C (32°F to 122°F)				
Storage Temperature	-20°C to 80°C (-4°F to 176°F)				
Humidity	< 80% non-condensing				
Protection	IP40 with cables and lens attached.			IP30 with cables and lens attached.	
Shock (Shipping and Storage)	IEC 60068-2-27: 18 shocks (3 shocks in each polarity in each (X, Y, Z) axis) 80 Gs (800m/s ² at 11ms, half-sinusoidal)				
Vibration (Shipping and Storage)	IEC 60068-2-6: vibration test in each of the three main axis for 2 hours @ 10 Gs (10 to 500 Hz at 100m/s ² / 15mm)				
Regulations/Conformity	CE, FCC, KCC, TÜV SÜD NRTL, RoHS				

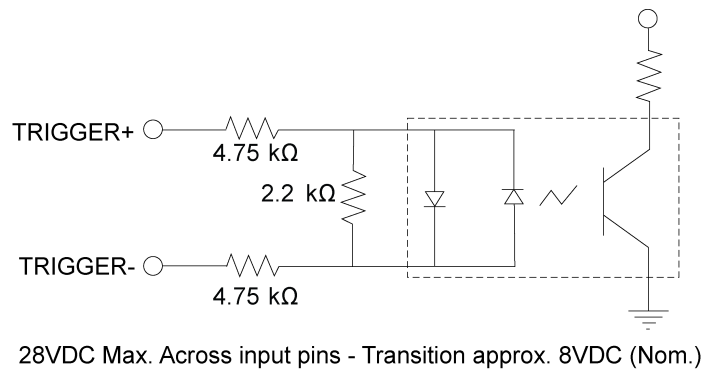
¹ Case temperature can be verified using the EV GetSystemConfig("Internal.Temperature") Extended Native Mode command. When issued, it returns the vision system's internal temperature in degrees Celsius, which will be ±5 degrees above the vision system case temperature. Refer to the *In-Sight® Explorer Help* file for more information. Additional cooling measures are required if the case temperature cannot be kept below 50°C. Examples of such measures include: mounting the vision system to a heat sink using the M3 mounting screws, reducing the ambient temperature and ensuring there is air flow over the vision system.

Acquisition Trigger Input

The vision system features one acquisition trigger input, which is optically isolated. The acquisition trigger input can be configured to trigger from either an NPN (current sinking) or PNP (current sourcing) device.

Specification	Description
Voltage	ON: 20 to 28VDC (24VDC nominal) OFF: 0 to 3VDC (8VDC nominal threshold)
Current	ON: 1.9 to 3.0mA from 20 to 28V input. OFF: < 300 μ A for <3VDC input. Resistance: ~10 kOhms
Delay ¹	72 μ s maximum latency between leading edge of trigger and start of acquisition. Input pulse should be minimum of 1 ms wide.

- The Breakout cable can be used to trigger from an NPN photoelectric sensor or PLC output. Connect TRIGGER+ to +24VDC and connect TRIGGER- to the output of the photoelectric sensor. When the output turns ON, it pulls TRIGGER- down to 0VDC, turning the opto-coupler ON. For more information, refer to [Breakout Cable Specifications on page 25](#).
- The Breakout cable can also be used to trigger from a PNP photoelectric sensor or PLC output. Connect TRIGGER+ to the output of the photoelectric sensor and connect TRIGGER- to 0VDC. When the output turns ON, it pulls TRIGGER+ up to +24VDC, turning the opto-coupler ON. For more information, refer to [Breakout Cable Specifications on page 25](#).



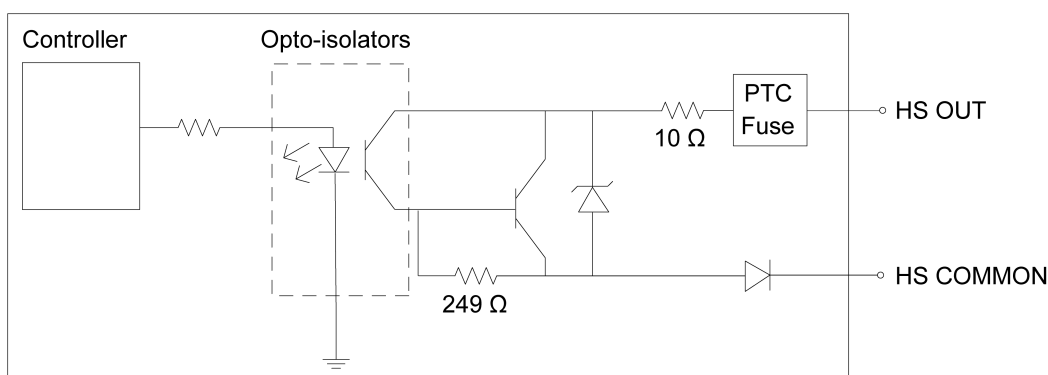
¹ Maximum latency is based on a 1 μ s trigger debounce.

High-Speed Outputs

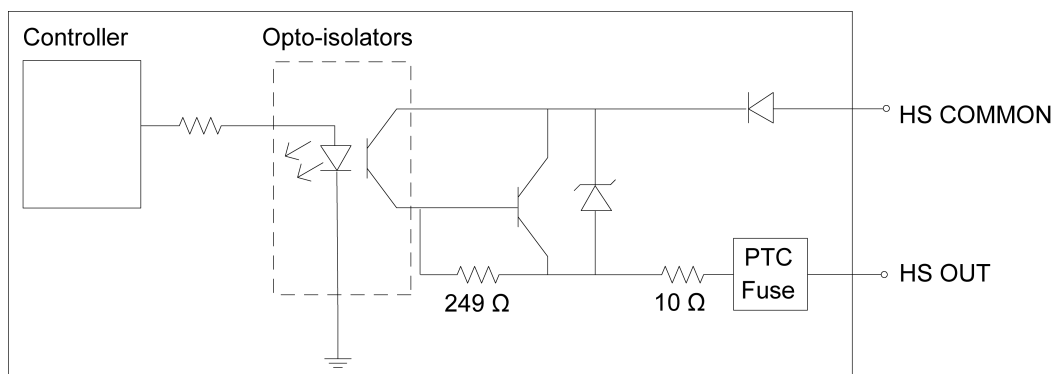
The vision system features two built-in, high-speed outputs, which are optically isolated. The high-speed outputs can be used as either NPN (current sinking) or PNP (current sourcing) lines.

Specification	Description
Voltage	28VDC maximum through external load.
Current	100mA maximum sink current.
	OFF state leakage current 100 μ A maximum.
	External load resistance 240 Ohms to 10 kOhms.
	Each line rated at a maximum 100mA, protected against over-current, short circuit and transients from switching inductive loads. High current inductive loads require an external protection diode.
Delay ¹	30 μ s (maximum due to opto-isolators turning ON).

For NPN lines, the external load should be connected between the output and the positive supply voltage (+24VDC nominal). HS COMMON should be connected to the negative supply voltage (0VDC). The outputs pull down to less than 3VDC when ON, which causes current to flow through the load. When the outputs are OFF, no current flows through the load.



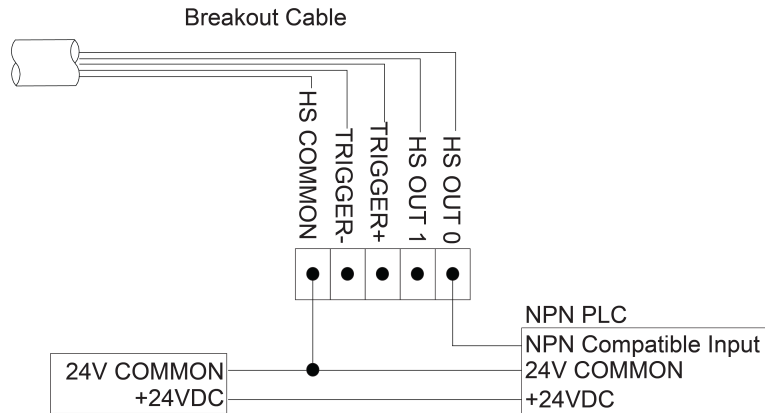
For PNP lines, the external load should be connected between the output and the negative supply voltage (0VDC). When HS COMMON is connected to the positive supply voltage (+24VDC nominal), the outputs pull up to greater than 21VDC when ON, and current flows through the load. When the outputs are OFF, no current flows through the load.



¹ Delay when opto-isolators turn OFF depends on the load to which the output is connected. With a 240 Ohm load, the maximum delay will be 35 μ s.

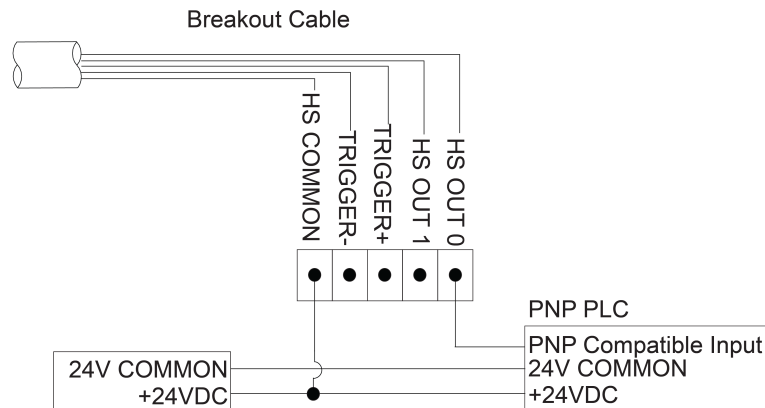
High-Speed Output - NPN Configuration

The Breakout cable can be used to connect to an NPN-compatible PLC input. Connect HS OUT 0 or HS OUT 1 directly to the PLC input. When enabled, the output pulls the PLC input down to less than 3VDC. For more information, refer to [Breakout Cable Specifications on page 25](#).



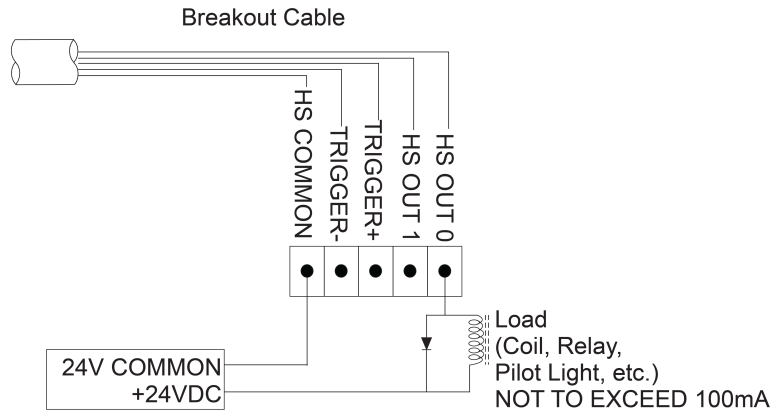
High-Speed Output - PNP Configuration

The Breakout cable can be used to connect to a PNP-compatible PLC input. Connect HS OUT 0 or HS OUT 1 directly to the PLC input. When enabled, the output pulls the PLC input up to greater than 21VDC. For more information, refer to [Breakout Cable Specifications on page 25](#).



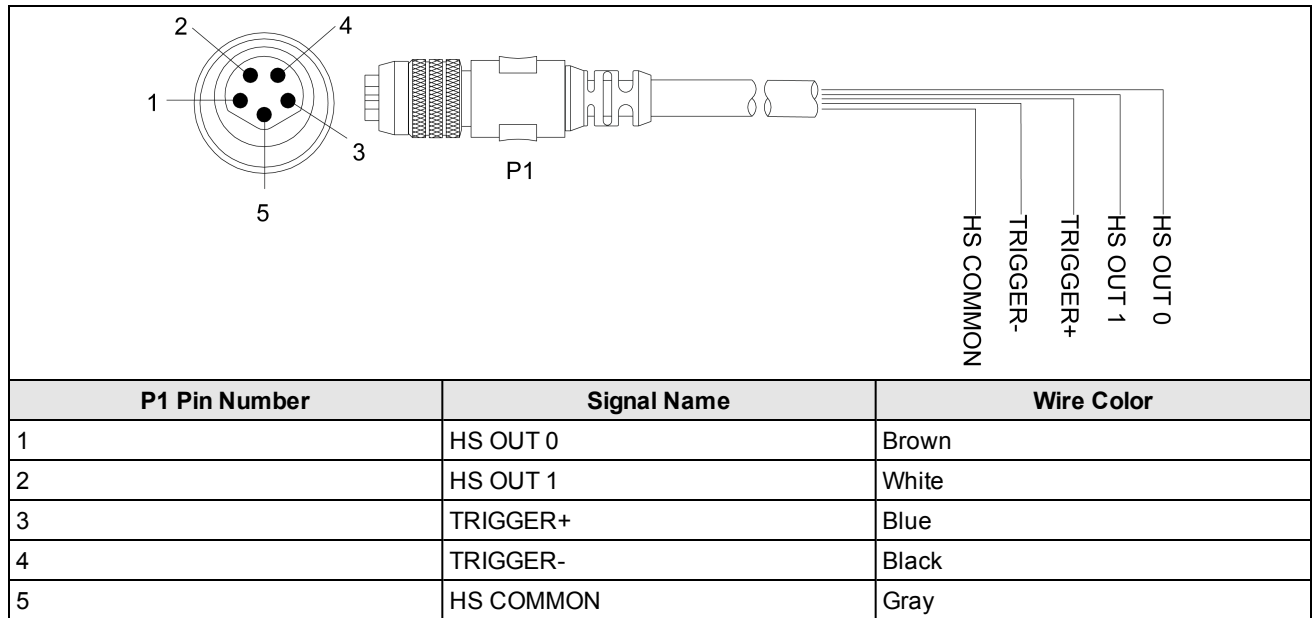
High-Speed Output - Relay/LED Configuration

The Breakout cable can be used to connect the high-speed outputs to a relay, LED or similar load. Connect the negative side of the load to the output and the positive side to +24VDC. When the output switches on, the negative side of the load is pulled down to less than 3VDC, and greater than 21VDC appears across the load. Use a protection diode for a large inductive load, with the anode connected to the output and the cathode connected to +24VDC. For more information, refer to [Breakout Cable Specifications on page 25](#).



Breakout Cable Specifications

The Breakout cable provides access to the vision system's trigger and high-speed outputs. The Breakout cable can be connected to devices, such as a PLC, trigger sensor or strobe light. The Breakout cable is not terminated.



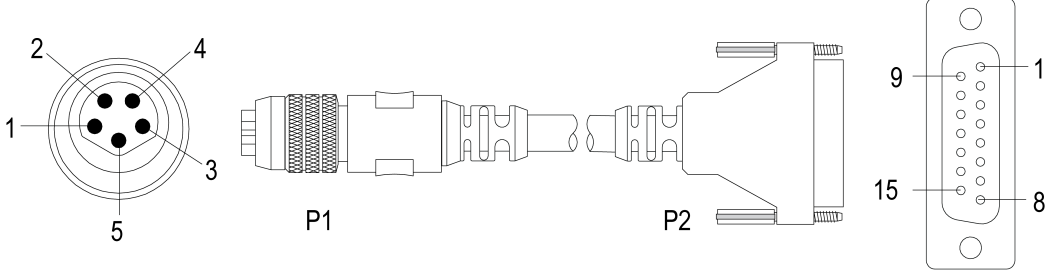
Note:



- Cables are sold separately.
- Unused bare wires can be clipped short or tied back using a tie made of non-conductive material.

I/O Module Cable Specifications

The I/O Module cable is used with the CIO-MICRO. The I/O Module cable connects the vision system directly to the I/O module via the DB15 connector. When connected, the I/O Module cable provides access to the vision system's trigger and high-speed outputs.



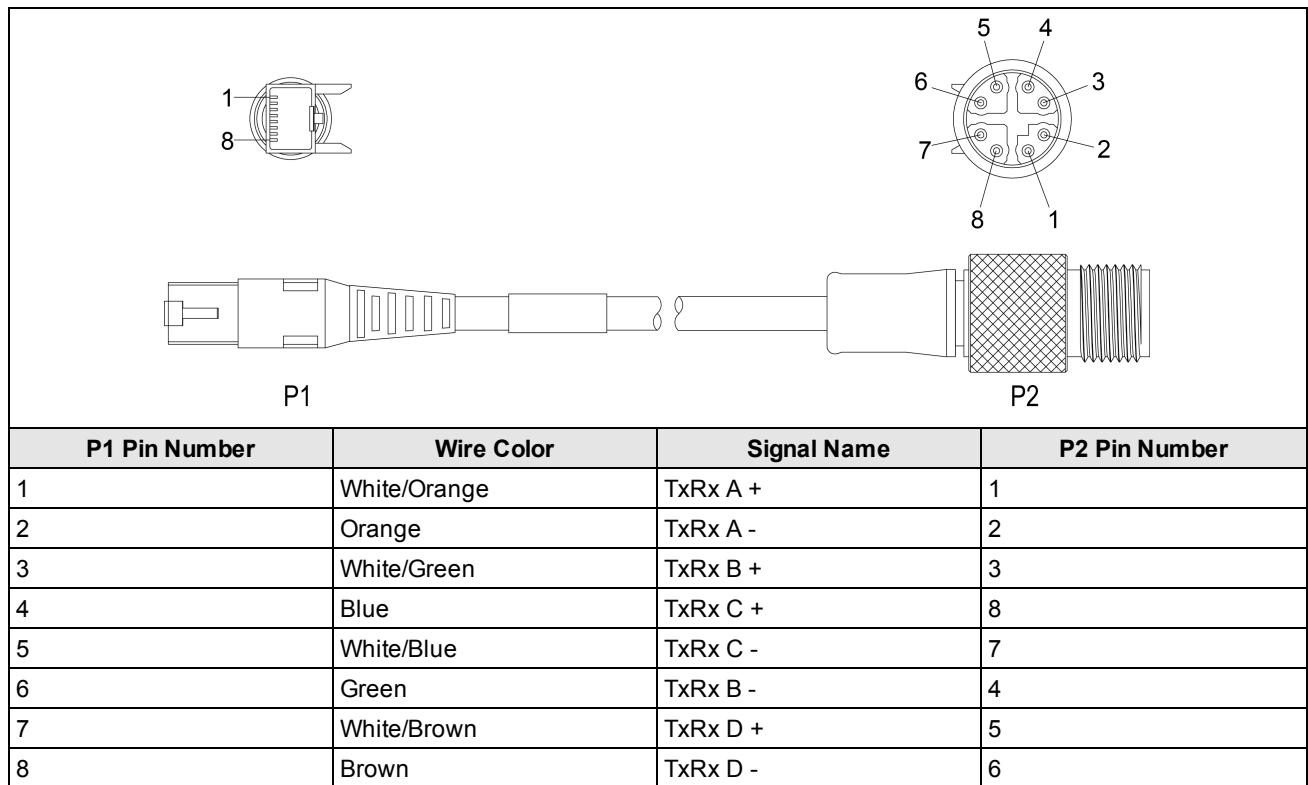
The diagram illustrates the I/O Module Cable. On the left, a circular P1 connector is shown with five pins labeled 1 through 5. Pin 1 is at the top, pin 2 is at the top-left, pin 3 is at the bottom-left, pin 4 is at the top-right, and pin 5 is at the bottom. In the center, the cable is shown with its P1 and P2 connectors. On the right, a rectangular P2 connector is shown with 15 pins labeled 1 through 15. Pins 1 through 8 are on the right side, and pins 9 through 15 are on the left side.

P1 Pin Number	Signal Name	P2 Pin Number
1	HS OUT 0	4
2	HS OUT 1	5
3	TRIGGER+	2
4	TRIGGER-	3
5	HS COMMON	15

Note: Cables are sold separately.

Ethernet Cable Specifications (In-Sight 8200, 8400, 8401 and 8402)

The RJ-45 to M12 X-coded Ethernet cable provides Ethernet connectivity and supplies power to the vision system.



Note:

- Cables are sold separately.



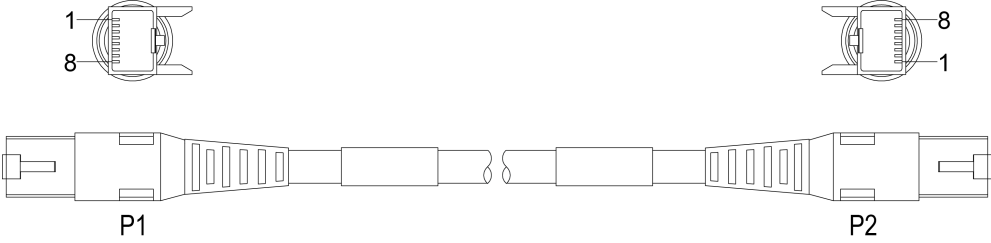
- The wiring for this cable follows standard industrial Ethernet M12 specifications. This differs from the 568B standard.



CAUTION: The Ethernet cable shield must be grounded at the far end. If using a PoE injector, a ground wire should be connected from the Ethernet shield at the PoE injector to frame ground or Earth ground, and a digital voltmeter used to validate the grounding. If using a PoE switch, it should have a metal case, with the case grounded to frame ground or Earth ground.

Ethernet Cable Specifications (In-Sight 8405)

The RJ-45 to RJ-45 Ethernet cable provides Ethernet connectivity and supplies power to the vision system.

			
P1 Pin Number	Wire Color	Signal Name	P2 Pin Number
1	White/Orange	TxRx A +	1
2	Orange	TxRx A -	2
3	White/Green	TxRx B +	3
4	Blue	TxRx C +	4
5	White/Blue	TxRx C -	5
6	Green	TxRx B -	6
7	White/Brown	TxRx D +	7
8	Brown	TxRx D -	8

Note: Cables are sold separately.

CAUTION:

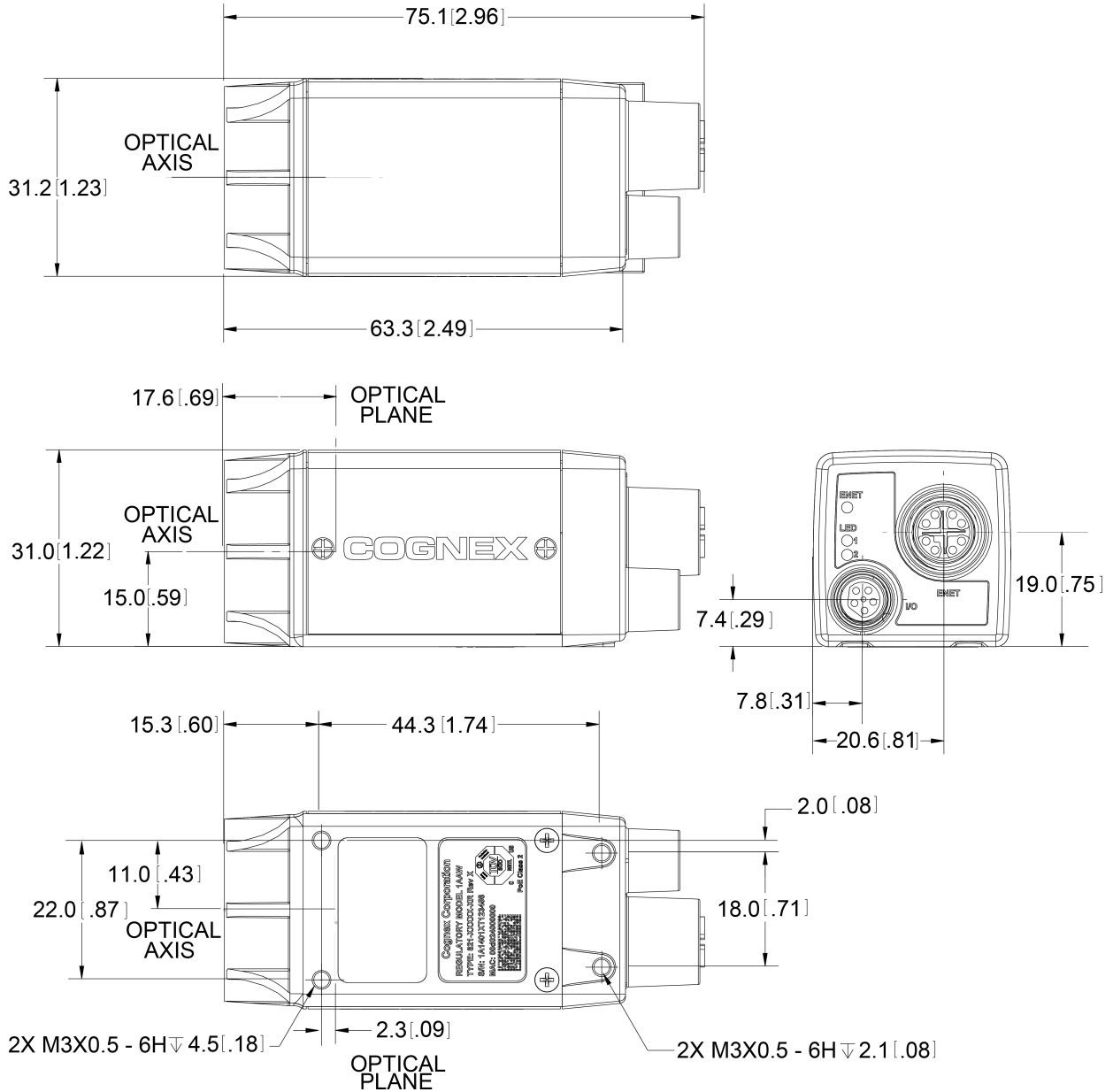


- The Ethernet cable must be shielded. For the In-Sight 8405 vision system, Cognex strongly recommends Cat 6 or Cat 7 Ethernet cables with S/STP shielding.
- The Ethernet cable shield must be grounded at the far end. If using a PoE injector, a ground wire should be connected from the Ethernet shield at the PoE injector to frame ground or Earth ground, and a digital voltmeter used to validate the grounding. If using a PoE switch, it should have a metal case, with the case grounded to frame ground or Earth ground.

In-Sight 8200, 8400, 8401 and 8402 Dimensions

Note:

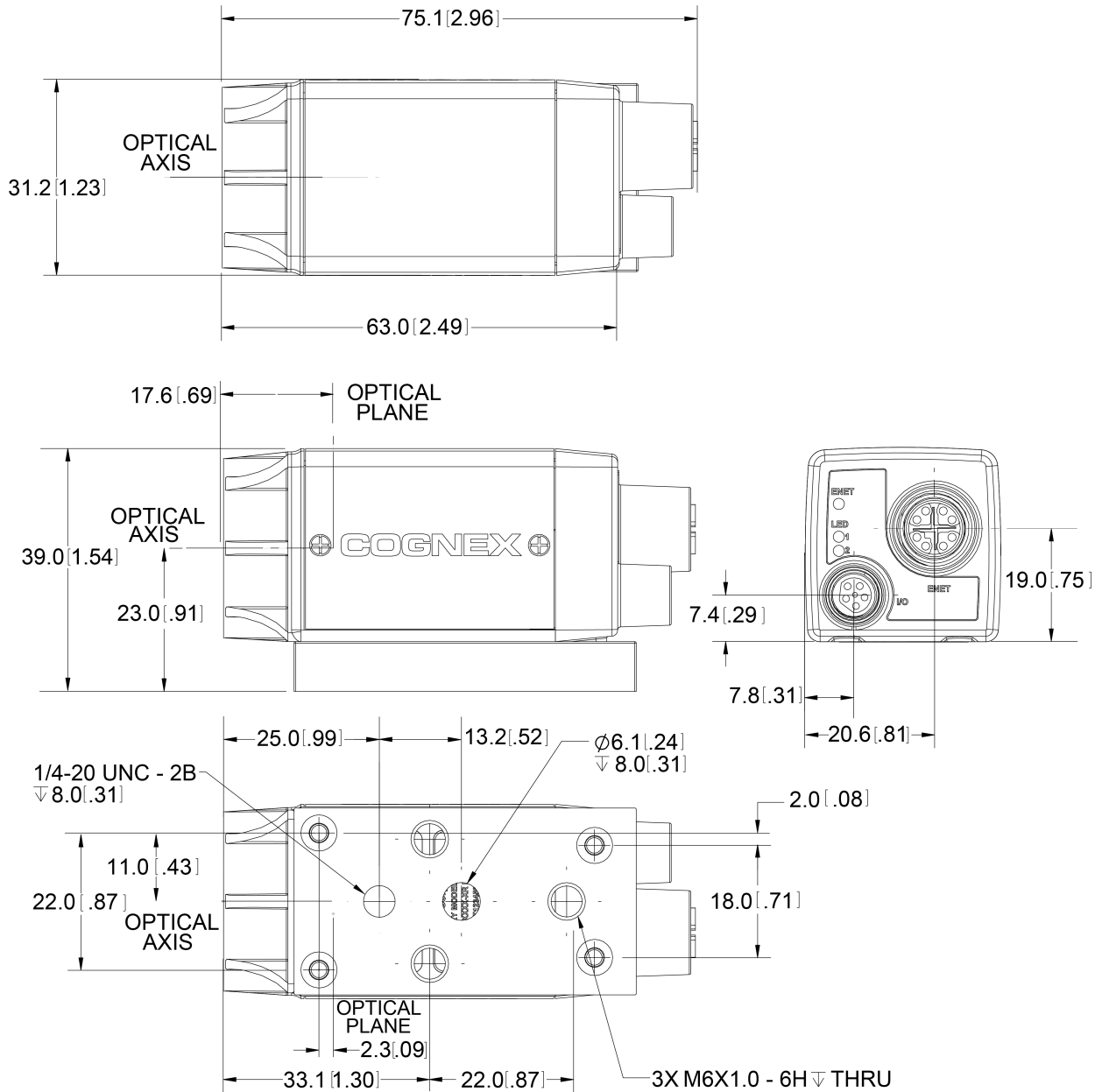

- All dimensions are in millimeters [inches] and are for reference purposes only.
- All specifications are for reference purpose only and may be changed without notice.



In-Sight 8200, 8400, 8401 and 8402 Dimensions (with Accessory Mounting Block)

Note:

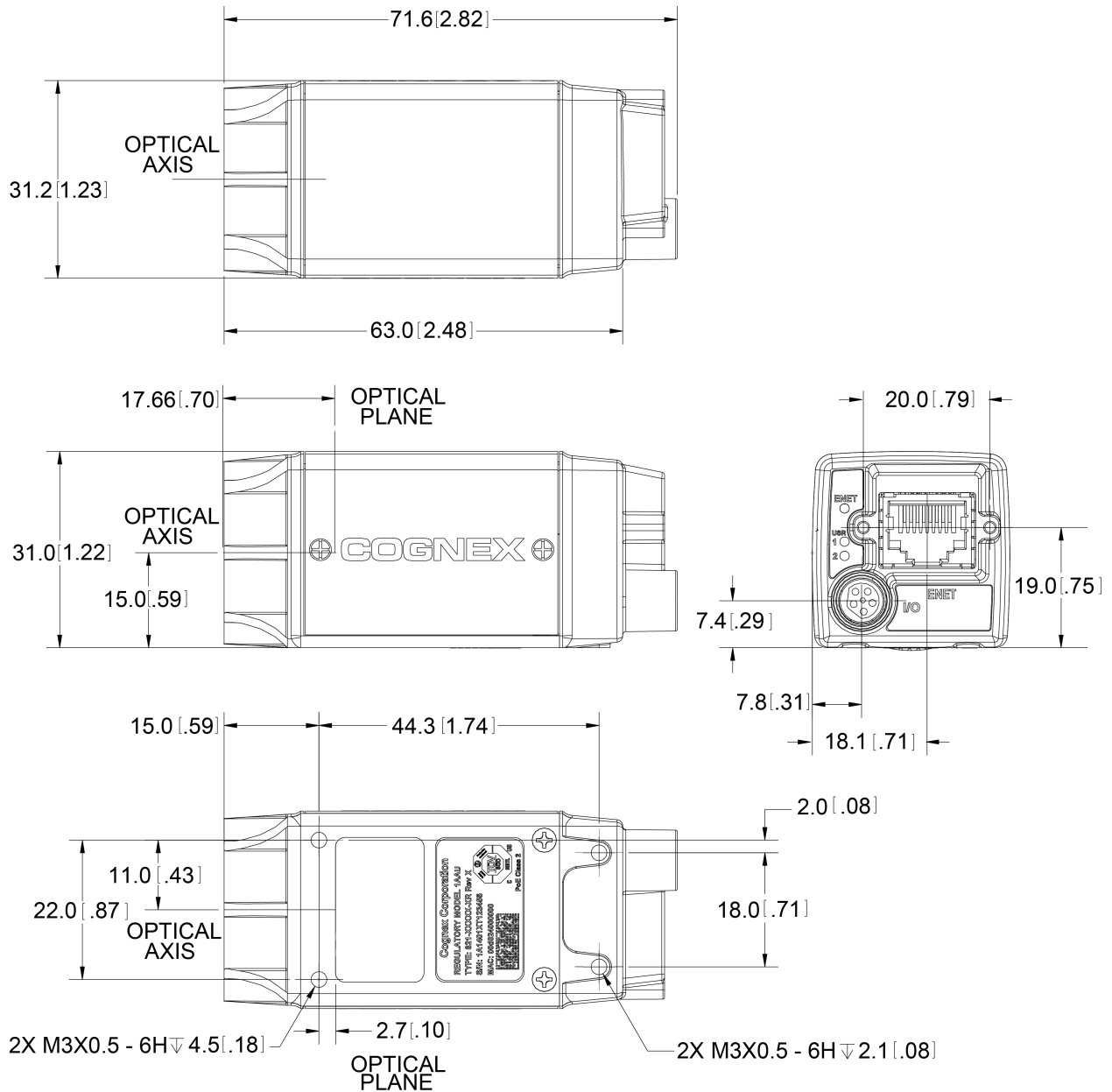

- All dimensions are in millimeters [inches] and are for reference purposes only.
- All specifications are for reference purpose only and may be changed without notice.



In-Sight 8405 Dimensions

Note:


- All dimensions are in millimeters [inches] and are for reference purposes only.
- All specifications are for reference purpose only and may be changed without notice.

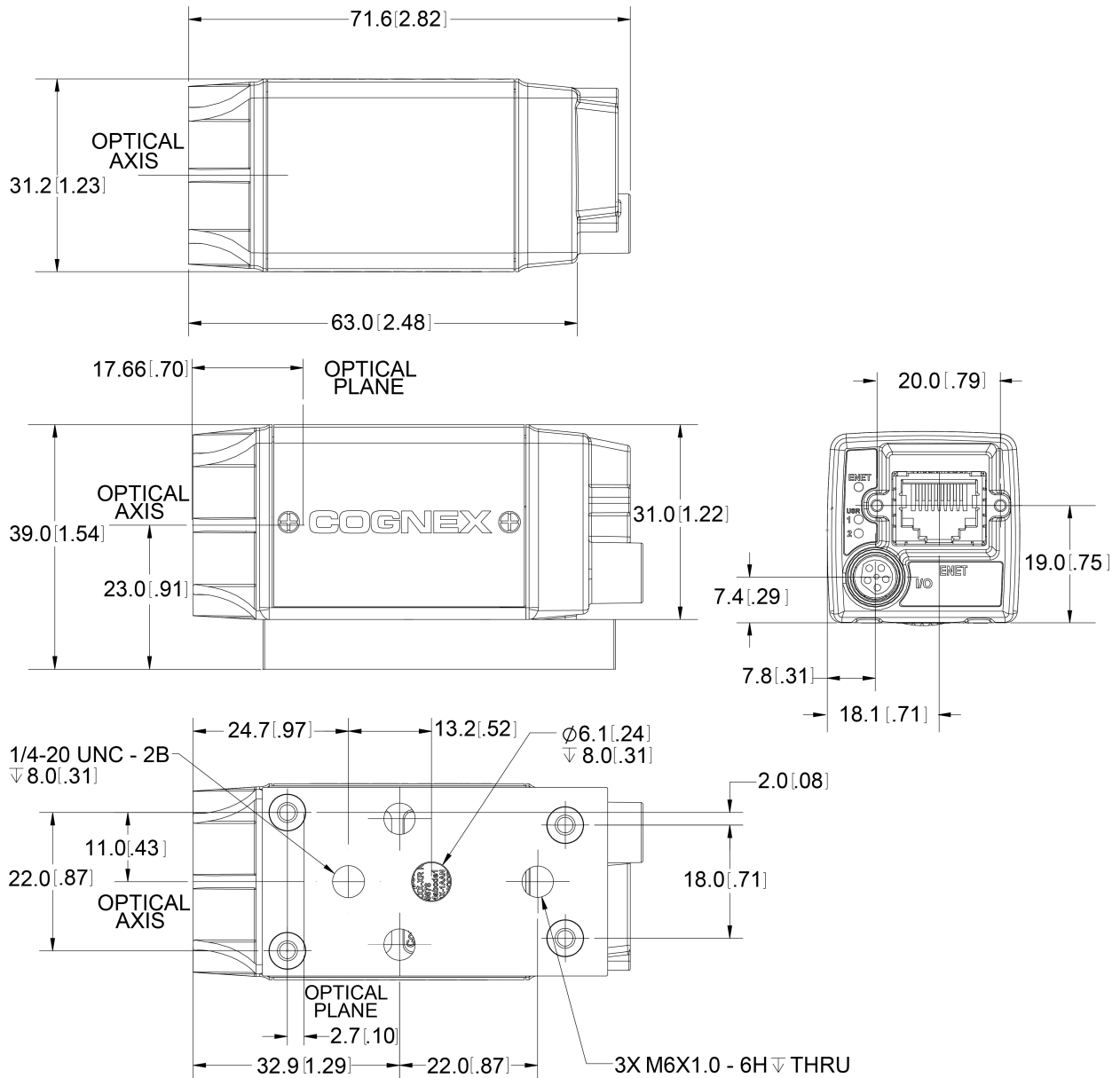


In-Sight 8405 Dimensions (with Accessory Mounting Block)

Note:

- All dimensions are in millimeters [inches] and are for reference purposes only.
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Cleaning/Maintenance

Clean the Vision System Housing

To clean the outside of the vision system housing, use a small amount of mild detergent cleaner or isopropyl alcohol on a cleaning cloth. Do not pour the cleaner directly onto the vision system housing.

 **CAUTION:** Do not attempt to clean any In-Sight product with harsh or corrosive solvents, including lye, methyl ethyl ketone (MEK) or gasoline.

Clean the Vision System Image Sensor Window

To remove dust from the outside of the image sensor window, use a pressurized air duster. The air must be free of oil, moisture or other contaminants that could remain on the glass and possibly degrade the image. Do not touch the glass window. If oil/smudges still remain, clean the window with a cotton bud using alcohol (ethyl, methyl or isopropyl). Do not pour the alcohol directly on the window.

